



- 14 Formula 50, 2-Cycle Motor Oil
- 96 Chemtool Duralube Special (92-824501)

| Parts List |       |           |                         |     |                        |          |
|------------|-------|-----------|-------------------------|-----|------------------------|----------|
| Ref        | Class | Part      | Description             | Qty | Comment                | Footnote |
| 1          | 482   | 9784T 8   | CRANKSHAFT              | 1   | (S/N-0T325116 & BELOW) | 5        |
| 1          | 482   | 9784A11   | CRANKSHAFT              | 1   | (S/N-0T325117 & UP)    |          |
| 2          |       | NSS       | WEAR SLEEVE             | 1   |                        | 5        |
| 3          | 30    | 67923T    | BALL BEARING (LOWER)    | 1   |                        | 5        |
| 4          | 53    | 67446     | RETAINING RING          | 1   |                        | 5        |
| 5          | 39    | 816106    | SEAL RING               | 7   |                        | 5        |
| 6          | 28    | 91800     | WOODRUFF KEY            | 1   |                        | 5        |
| 7          | 25    | 35126     | O RING                  | 1   |                        | 2,5      |
| 8          | 31    | 88270A 1  | BEARING RACE            | 2   | (S/N-0T325117 & UP)    |          |
| 9          |       | NSS       | NEEDLE BEARING          | 2   | (S/N-0T325117 & UP)    |          |
| 8          |       | 817001A 1 | BEARING RACE            | 2   | (S/N-0T325116 & BELOW) | 5        |
| 9          |       | NSS       | NEEDLE ROLLER           | 88  | (S/N-0T325116 & BELOW) | 5        |
| 10         | 2720  | 859297T 2 | PISTON                  | 3   | (STBD-STANDARD)        | 5        |
| 10         | 2720  | 859444A 2 | PISTON                  | AR  | (STBD - .015 O.S)      |          |
| 10         | 2720  | 859446A 2 | PISTON                  | AR  | (STBD - .030 O.S)      |          |
| 10         | 2720  | 859296T 2 | PISTON                  | 3   | (PORT-STANDARD)        | 5        |
| 10         | 2720  | 859443A 2 | PISTON                  | AR  | (PORT - .015 O.S)      |          |
| 10         | 2720  | 859445A 2 | PISTON                  | AR  | (PORT - .030 O.S)      |          |
| 11         | 53    | 832081 1  | LOCK RING               | 12  |                        | 5        |
| 12         | 39    | 858772A12 | PISTON RING SET         | 1   | (STANDARD)             | 5        |
| 12         | 39    | 875252A12 | PISTON RING SET         | AR  | (.015 O/S)             |          |
| 12         | 39    | 875257A12 | PISTON RING SET         | AR  | (.030 O/S)             |          |
| 13         |       | NSS       | PISTON RING (LOWER)     | 6   |                        | 5        |
| 14         | 647   | 822373A 7 | CONNECTING ROD ASSEMBLY | 6   |                        | 5        |
| 15         | 10    | 94320     | SCREW (1-1/4 IN.)       | 12  |                        | 5        |
| 16         | 31    | 43012A 1  | BEARING CAGE            | 12  |                        | 5        |
| 17         |       | NSS       | NEEDLE ROLLER BEARING   | 96  |                        | 5        |
| 18         | 12    | 88263     | THRUST WASHER           | 12  |                        | 5        |
| 19         | 29    | 88258     | ROLLER BEARING          | 204 |                        |          |
| 20         | 31    | 816773A 2 | MAIN BEARING (UPPER)    | 1   |                        | 5        |
| 21         | 26    | 859093    | OIL SEAL                | 1   |                        | 5        |
| 22         | 25    | 823683    | O RING                  | 1   |                        | 2,5      |
| -          | 27    | 832934A00 | POWERHEAD GASKET SET    | 1   |                        |          |
| -          |       | 877869A01 | POWERHEAD               | 1   | (225)                  |          |
| -          |       | 854198A01 | POWERHEAD               | 1   | (200)                  |          |